



EPDM-15 Single Sided Foam Tape

Single Sided Self-Adhesive EPDM Foam Tape

General Description

A single-sided self-adhesive foam tape combining EPDM 15-Black, a black expanded EPDM sponge rubber, with WTI-81, an acrylic based permanent adhesive on a nonwoven carrier supplied with a Havana paper release liner. The closed-cell EPDM foam provides excellent sealing, gasketing, cushioning and anti-vibration performance with strong resistance to weathering, ozone and water absorption, while the high-temperature acrylic adhesive bonds permanently to dry, damp, smooth, slightly rough and curved surfaces.

Application & Use

- ☐ Sealing, gasketing and weatherproofing where a resilient closed-cell foam is required
- ☐ Cushioning, anti-vibration and acoustic damping applications
- ☐ Products requiring resistance to high heat and humidity
- ☐ Insulation sector, especially in iso-glass products
- ☐ Bonding to stainless steel, plexiglass and similar smooth or curved surfaces
- ☐ General industrial assembly on dry, damp and slightly rough surfaces

Technical Details

Property	Method	Unit	Typical Value
Foam Substrate — EPDM 15-Black (Black Expanded EPDM Sponge Rubber)			
ASTM D1056-14 Classification	ASTM D1056-14	—	2A2 B3 C M
Density	ASTM D3575	Kg/m ³	125-165
Compression Deflection (25%)	ASTM D1056	kPa	35-60
Compression Deflection (50%)	ASTM D1056	kPa	60-90
Compression Set (25%/22h/23°C) - after 24h	ASTM D1056	%	3-5
Compression Set (50%/22h/23°C) - after 24h	ASTM D1056	%	15-35
Shrinkage (22h/70°C)	ASTM D573	%	4-8
Shore Hardness	—	OO	40-50
Elongation (Minimum)	ASTM D412	%	180-220
Temperature Range (Constant)	—	°C	-30 / +80
Temperature Range (Intermittent)	—	°C	+90
Water Absorption (Max Weight Change)	ASTM D1056	%	1-2
Flame Resistance (>3mm)	FMVSS302	—	Pass
Tensile Strength	ASTM D412	kPa	500-600



Adhesive Backed Materials Ltd

ABM, Geith Ind Est, Crown Business Park, Tredegar, Gwent, UK. NP22 4EF
www.abmuk.net info@abmuk.net +44 (0) 1495 711895

Property	Method	Unit	Typical Value
Ozone Test (200±5 pphm, 40±2°C, 20% elong., 72h)	ASTM D1171-99	—	No Cracks
Environmental Protection	—	—	CFC, Halogen & HCFC Free
Adhesive System — WTI-81 (Acrylic, Permanent)			
Adhesive Type	—	—	Acrylic, permanent
Carrier	—	—	Nonwoven
Carrier Basis Weight	ISO 536	g/m ²	12 ± 1
Carrier Thickness	ISO 534	µm	23 ± 2
Peel Adhesion 180°	AFERA 5001	N/25mm	Min. 30
Shear	AFERA 5012	h	Min. 25
Min. Application Temperature	—	°C	0
Adhesive Service Temperature	—	°C	-10 / +120
Release Liner	—	—	Havana paper
Liner Basis Weight	ISO 536	g/m ²	80 ± 4
Liner Thickness	ISO 534	µm	65 ± 4
Adhesive Laminate Thickness (excl. foam)	ISO 534	µm	175 ± 9
Combined Product			
Construction	—	—	Single-sided: EPDM foam + acrylic adhesive + paper liner
Adhesive Added Thickness (excl. liner)	—	mm	≈ 0.11
Combined Service Temperature (continuous)	—	°C	-10 / +80

Availability

Foam Thickness: 1mm, 1.5mm, 2mm, 3mm, 4mm, 5mm, 6mm, 7mm, 8mm and 10mm.

Width: Supplied 1 metre (1000mm) wide as standard; can be slit to any width from 25mm upward.

Shelf Life & Storage Conditions

12 months when stored away from direct sunlight and heat, in a dark, dry place at a temperature of 20 °C ± 3 °C with a relative humidity of 50% ± 20%.

All information and recommendations about products are based on our existing knowledge and experience but do not mean a guarantee or warranty. As the products are used for different applications we recommend checking suitability of product prior to use. All information is subject to change without notice. End user is obliged to verify the above information before using the material.